



Mondelez Polska/Kraft Foods

▲ Mondelez Polska/Kraft Foods, Cieszyn

Date: 2009, 2012, 2015

Technology: Chocolate transport, CIP stations, automatic dosing of detergents based on pH measurements

Project scope: PLC software (600 I/O). Simatic / Beckhoff operators panels HMI application. Asix SCADA application for server and 8 operator terminals. SQL data logging. Audit functionality. Cleaning reports. System delivery and commissioning

Hardware/software:

PLC: Simatic S7-315, S7-300 and ET200S, OP Panels Simatic and Beckhoff

SCADA: Asix

Networks: Profibus DP



▲ www.asix.com.pl

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